

Fluorine-donating electrolytes enable highly reversible 5-V-class Li metal batteries

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Lithium metal has gravimetric capacity ~10× that of graphite which incentivizes rechargeable Li metal batteries (RLMB) development. A key factor that limits practical use of RLMB is morphological instability of Li metal anode upon electrodeposition, reflected by the uncontrolled area growth of solid-electrolyte interphase that traps cyclable Li, guantified by the Coulombic inefficiency (CI). Here we show that CI decreases approximately exponentially with increasing donatable fluorine concentration of the electrolyte. By using up to 7 m of Li bis(fluorosulfonyl)imide in fluoroethylene carbonate, where both the solvent and the salt donate F, we can significantly suppress anode porosity and improve the Coulombic efficiency to 99.64%. The electrolyte demonstrates excellent compatibility with 5-V LiNi_{0.5}Mn_{1.5}O₄ cathode and Al current collector beyond 5 V. As a result, an RLMB full cell with only 1.4× excess lithium as the anode was demonstrated to cycle above 130 times, at industrially significant loading of 1.83 mAh/cm² and 0.36 C. This is attributed to the formation of a protective LiF nanolayer, which has a wide bandgap, high surface energy, and small Burgers vector, making it ductile at room temperature and less likely to rupture in electrodeposition.

electrolyte | Li metal battery | LiNi_{0.5}Mn_{1.5}O₄ | Li metal anode | high voltage

N onrechargeable batteries like Li/SOCl₂ can achieve 650 Wh/kg and 1,280 Wh/L at full-cell level, demonstrating the enormous advantage of Li metal anode (LMA). However, to make rechargeable batteries that can charge hundreds of times, the Coulombic efficiency (CE) and growth of porosity of LMA must get under control. In terms of anode gravimetric and volumetric capacity, while fully dense Li metal enjoys a huge advantage at the beginning (gravimetric capacity: 3,861 mAh/g; volumetric capacity: $3,861 \text{ mAh/g} \times 0.534 \text{ g/cm}^3 = 2,062 \text{ mAh/cm}^3$, where 0.534 g/cm³ is the theoretical density of Li metal), it would quickly form a large amount of dead lithium and gain porosity (1) upon redeposition in typical organic electrolytes. When the non-Li-metal volume fraction ϕ grows beyond 70%, the LMA volumetric capacity would drop below that of graphite $(372 \text{ mAh/g} \times 1.6 \text{ g/cm}^3 = 600 \text{ mAh/}$ cm³), at which point it is no longer commercially viable. The gain in porosity and interfacial area of LMA can be attributed to an effectively negative interfacial energy $\gamma_{LMA} < 0$, since thermodynamically all liquid electrolytes are unstable at 0 V vs. Li/Li+, and will reductively decompose to form solid-electrolyte interphase (SEI) that covers every electron-conductive surface of LMA, incentivizing growth of the interfacial area. This explosive areal growth will cause electrolyte dry-out, as well as exhaustion of cyclable lithium (2, 3). The latter is semiquantitatively reflected by the CE and Coulombic inefficiency (CI $\equiv 1 - CE$), which characterizes the ratio of Li⁺ that can be pulled out of the anode within a fixed cell voltage window, after a known amount of Li⁺ is deposited into it in the same voltage window, assuming only Li⁺ can be transferred in the electrolyte in a nonblocking manner (4) and the anode is initially free of cyclable lithium. There is an industry lore that in order for a Limatched full cell to cycle 200 times, CE needs to exceed 99.9%

(CI < 10^{-3}). Even though this is not exact (4), there is no question that an excellent CE is key for highly reversible LMA.

The most effective way to enhance the full-cell energy density is to introduce high-voltage and -capacity electrodes. Take the electrochemical couple of 5-V-class spinel LiNi_{0.5}Mn_{1.5}O₄ (LNMO)/LMA for example: This combination is likely to bring totally about 80% increase in full-cell energy density compared with commercial lithium-ion battery (LIB) with 4-V-class cathodes and graphite anode. However, 5-V rechargeable lithium metal battery (RLMB) is currently limited by the unavailability of electrolytes which must simultaneously satisfy wide enough electrochemical stability window, good compatibility with LNMO electrode, Al current collector corrosion resistance, and superior reversibility of LMA. Traditionally, carbonate-based electrolytes were exclusively used in commercial LIB thanks to its wide electrochemical stability window $(0 \sim 4.5 \text{ V})$ and robust SEI on the graphite anode, enabling the high voltage of LIB (5). But, they cannot work well in RLMB due to low CE for LMA [propylene carbonate (PC): CE < 80%, ethylene carbonate (EC): <95\%, dimethyl carbonate (DMC): <30%, EC-DMC: <91%, and EC-diethyl carbonate (DEC): <95%] (6–11). Highly concentrated electrolytes have attracted much attention recently (12-24). On the cathode side, highly concentrated fluorine-organic Li salt electrolyte has been used to prevent the corrosion of Al current collector (18, 19, 25), as well as improving oxidative stability of cathode (17, 20, 22). With highly concentrated Li bis(fluorosulfonyl)imide (LiFSI) in DMC (1:1.1 by molar ratio), Li ion full cell (LiNMO/graphite) present very good cycling stability

Significance

Rechargeable lithium metal battery (RLMB) is the holy grail of high-energy-density batteries. If lithium metal anode (LMA) could be combined with 5-V $\text{LiNi}_{0.5}\text{Mn}_{1.5}O_4$ cathode, energy density could exceed 600 Wh/kg based on the cathode and anode electrode mass. Despite such promises, 5-V RLMB is still a vacant research space so far due to the unavailability of electrolytes which simultaneously satisfy a wide enough electrochemical stability window, good compatibility with $\text{LiNi}_{0.5}\text{Mn}_{1.5}O_4$, and superior reversibility of LMA. In this work, a class of full-fluoride (FF) electrolyte is invented for 5-V RLMB which not only has good compatibility with cathode and a wide stability window but also possesses the capability to make LMA more stable and reversible.

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(17). On the LMA side, ether-based highly concentrated electrolytes [LiFSI-dimethyl ether (DME) (21), LiTFSI-DME-1,3-dioxolane (DOL) (23), and LiCF₃SO₃-tetraethylene glycol dimethyl ether (TEGDME) (26)] manifest high Li reversibility and good compatibility with sulfur and oxygen cathodes (21, 23). However, because ethers decompose violently at cathode potential higher than 4 V vs. Li/Li⁺, its application is strictly restricted in RLMBs whose operating voltage is below 4 V, thereby limiting the full-cell energy density (*SI Appendix*, Tables S1–S4).

The positive effect of fluorine donation on LMA is empirically known, through ex situ surface treatment by fluorine-containing gases (CF₄ and C₂F₆), and in-situ LiF-rich SEI formation by introducing F-containing additives such as HF (27), LiF (28, 29), fluoroethylene carbonate (FEC) (30), and LiPF_6 (31). Li is one of the most electropositive elements on the periodic table, while F is the most electronegative, and also has the smallest ionic radius among all anions. Therefore, LiF possesses many extreme properties among solids, such as the largest bandgap (13.6 eV) and the widest electrochemical stability window (32). This makes LiF an excellent SEI passivation component since a very thin LiF nanolayer can stop electron tunneling. Ozhabes et al. (33) showed by ab initio calculations that LiF has very high surface energy γ and low Li adatom surface diffusion barrier; they attributed the large $\gamma >$ 0 not only to the electronegativity difference, but also to the small lattice constant (LiCl, the second smallest lithium halide, has a surface area 1.6× that of LiF). Therefore, adding nanoscale LiF to the SEI should increase the formation energy of the SEI, thereby reducing the magnitude of the negative γ_{LMA} which promotes interfacial area growth. Finally, from a mechanical stability viewpoint, according to the Griffith fracture criterion, a ceramic with large surface energy is more resistant to fracture. Indeed, LiF is known to be able to deform plastically by dislocation glide due to its small Burgers vector (34, 35), rare among ceramics at room temperature. This mechanical and electrochemical stability compared with, say, Li₂CO₃ or Li₂O could be essential in explaining the relative morphological stability of LMA with LiF protection during Li redeposition and volume expansion, as we will discuss below. For all these reasons, we believe the degree of fluorine donation, which controls LiF formation, is a key parameter in predicting good electrolytes for RLMB. Meanwhile, because of the extreme bandgap and electrochemical stability, LiF is also effective in protecting the cathode. In the work below, we correlate the donatable fluorine concentration (DFC) of many liquid electrolytes with CI of the LMA, and show that CI decays nearly exponentially with increasing DFC. Guided by this rule, a class of high-concentration full-fluoride (HFF) electrolytes with a large DFC is designed for 5-V RLMBs. Our preferred organic solvents are carbonic esters due to their thermodynamic stability and good compatibility with LNMO. To drive up DFC, a fluorinated cyclic carbonic ester (FEC) was used as the sole solvent. Previously, FEC was only used as an additive (<10 wt %) (36, 37). FEC is expected to have dual purposes of stabilizing LMA imparted by LiF-rich SEI formation and enhancing oxidation stability of electrolyte (25). At the same time, a fluorine-organic Li salt (LiFSI) is utilized, considering its high yield of LiF upon decomposition (38).

The systematic role of donatable fluorine on the reversibility of LMA is evaluated by the average $\langle CE \rangle$ via "clean-slate" Li deposition–stripping on Cu foil (Fig. 1). To identify the trend, the logarithm of the average Li-cycling $\langle CI \rangle$ ($\log_{10} (100 \langle CI \rangle)$) is shown in the vertical axis (39), with the corresponding cycling details shown in *SI Appendix*, Figs. S1 and S2. Obviously $\langle CI \rangle$ is highly dependent on DFC. Taking 1 m concentration electrolyte, for example, $\langle CI \rangle$ is above 50% in fluoride-free electrolyte (1 m LiClO₄ in PC), but falls dramatically to 31.6% and even less than 20% when LiClO₄ is replaced by fluorine-organic salts, LiTFSI and LiFSI, respectively. Impressively, in the case of full-fluoride–based (FF) system constituted by 1 m LiFSI in fluorinated carbonate



Fig. 1. Effect of a liquid electrolyte's DFC on the reversibility of LMA. CE is calculated from the galvanostatic deposition–stripping on Cu foil. One first pulls out all of the Li⁺ one can pull out in a copper-backed anode, making sure there is no cyclable Li reserve (although SEI, which contains noncyclable Li, can exist physically) on the anode. One then electrochemically deposits $Q_{\rm re}$ fresh Li⁺ to the anode with $U_{\rm max} \rightarrow U_{\rm min}$, in the form of metallic lithium with varying degree of porosity. Lastly, one pulls $Q_{\rm ox}$ Li⁺ out of the anode with $U_{\rm max} \rightarrow U_{\rm min}$, in the form of metallic lithium with $v_{\rm min} \rightarrow U_{\rm max}$, and computes CE $\equiv Q_{\rm ox}/Q_{\rm re}$. (I = 0.5 mA), $Q_{\rm re} = 0.5$ mAh). (A) Average (Cl) of 1 m LiClO₄, 1 m LiTSI, 1 m LiFSI in PC (averaged over the first 50 cycles), and the FF-based LiFSI-FEC binary system in the range of 1 m~7 m (averaged over the first 100 cycles), respectively. (*B*) Monotonic decreasing and roughly exponential relationship between (Cl) and DFC.

(FEC), LMA exhibits extreme high reversibility with a very low $\langle CI \rangle < 4\%$ when averaged over 100 cycles. $\langle CI \rangle$ also depends on the salt concentration in FF. With increasing ratio of LiFSI to FEC, (CI) monotonously drops (Fig. 1A) from 4% in 1 m FF to 2.3% in HFF (7 m). Based on the data above, it is clear that $\langle CI \rangle$ has a strong negative correlation with donatable fluorine of the liquid electrolyte. Note that donatable fluorine is not the absolute F amount in the electrolyte but the active F atomic content in salt/solvent whose reduction effectively generates LiF in SEI. As shown by molecular simulations of Li salt and solvent reductions (40, 41), the number of LiF generated per LiClO₄, LiTFSI, LiFSI, and FEC molecule is 0, 1, 2, and 1, respectively. DFC is thus defined straightforwardly as the molar sum of donatable F of salt and solvent molecules in 1 L electrolyte solution (detailed calculations can be found in SI Appendix, Table S5). As shown in Fig. 1B, $\langle CI \rangle$ decays nearly exponentially with DFC across many electrolytes.

LMA exhibits excellent cycling stability in HFF electrolyte. As shown in Fig. 24, the voltage polarization of Li deposition– dissolution at 0.25 mA/cm² is very symmetrical with nearly no increase in 200 cycles (polarization: 60 mV at the 100th and 200th cycles) and, subsequently, with a slight increase to 70 mV at the 300th cycle and 90 mV at the 400th cycle. As the cycle number increases, $\langle CE \rangle$ continuously increases from 97.7% at the first 100 cycles to 99.64% during the 300th~400th cycles, indicating a self-healing mechanism (Fig. 2*B*) (39). The typical charge–discharge polarizations at different rates (0.25, 0.50, and 1.00 mA/cm²) are 60, 140, and 160 mV, respectively, with $\langle CE \rangle$ of 98.37% and



Fig. 2. Reversibility of LMA in HFF electrolytes (7 m LiFSI in FEC). The current density is 0.25 mA/cm^2 with the capacity of 0.5 mAh. (A) Li deposition-stripping profiles on Cu foil. (B) CE at cycle 1–400.

98.02% at the higher current densities (1 and 2 mA) (*SI Appendix*, Fig. S3). Symmetric Li/Li cell in *SI Appendix*, Fig. S4 also shows very stable and nearly constant polarization even after 300 h of charge–discharge without any short-circuiting. The cation (Li⁺) and anion (FSI⁻) transference numbers t_{\pm} at 25 °C are determined by NMR spectroscopy (*SI Appendix*, Fig. S5 and Table S6). t_{+} increases from 0.43 to 0.53 when the concentration increases from 1 to 7 m. From Sand's equation (42, 43), higher t_{+} (lower t_{-}) of HFF delays anion depletion, which is beneficial for suppressing mode III morphological instabilities of LMA (1).

X-ray photoelectron spectroscopy (XPS) in Fig. 3 A-C reveals that the surface chemical components of cycled Li anode are mainly LiF, organic C-O group, Li2CO3, and Li2O, derived from two possible ways: by the surface passivation film on the lithium anode (Li₂O, Li₂CO₃) due to sample transfer, and by the decomposition of electrolyte (LiF, organic C-O group, Li₂CO₃, and Li₂O). Before Ar ion sputtering, LiF, organic C-O group, residual LiFSI, and Li₂CO₃ were detected without Li₂O signal. Sputtering depth profiling of the absolute intensity of SEI components (LiF, Li₂O, and Li₂CO₃) (Fig. 3 B and C) shows that from outer layer to inner layer, the components are LiF/ Li₂CO₃, Li₂CO₃, and Li₂O. The strongest intensity of LiF and Li₂CO₃ occurs at an earlier stage after 2-min sputtering, but the intensity of Li₂O continues to increase with the sputtering time. We thus conclude that all of LiF and a small part of Li2CO3 and Li₂O are likely to originate from SEI formation by the decomposition of electrolyte, while most of Li₂O and Li₂CO₃ probably belong to the inherent passivation film on Li metal. Surface chemistry analysis of cycled LMA further confirmed that the SEI layer contained a large amount of LiF. HF formation and attack of electrodes is a common concern in LIBs. FEC is known to be a HF generator with certain electrode materials like Si. However, in our case, considering that only LiF shows up without C-F signal, and also the fact that Ni or Mn dissolution and transfer are not detected at all from the LNMO cathode to the anode (*SI Appendix*, Fig. S6), we believe HF is completely absent in our system due to the HF scavenging effect of Li metal. Based on ours and others' experiments (44, 45), the following FEC reduction reaction, FEC + Li⁺ + e⁻ \rightarrow poly(VC) + LiF + Li₂CO₃, is proposed.

While LiF layer can shut down electron tunneling and stop SEI growth, it will take some time for it to form a completely covering layer on the surface. Electrochemical impedance spectra of LMA in HFF are shown in SI Appendix, Fig. S7. Fig. 3 D and E and SI Appendix, Fig. S8 show the deposited LMA morphologies in different electrolytes for identical current density (0.25 mA/cm^2) and deposition time. PC-based electrolytes clearly give more porous LMA, and the porosity decreases with increasing DFC. If we compare Fig. 3 D and E with Fig. 3 F and G, we see the long slender whiskers (diameter $\sim 1 \,\mu m$ and aspect ratio >10) in PC are conspicuously missing in the high-DFC samples. These whiskers are determined to be mode II rather than mode III (1) because the Sand's time are very long for such low current density. Also, true dendrites which are long-range transport-limited tend to have branches. Different from PC, the growth of Li in LiFSI-FEC exhibits no long-aspect-ratio whiskers but much bigger and uniform grain size. Especially in HFF electrolyte (7 m LiFSI in FEC), the particle size exceeds 20 µm. As indicated by previous in situ transmission electron microscopy (TEM) observations (1), the growth of mode II Li whiskers usually starts by tensile stress-driven mechanical failure of SEI, followed by compressive stress-driven extrusion of lithium like toothpaste or volcanic eruption from a fumarole. At the potential of concern, SEI forms everywhere a conductive surface and electrolyte meet. In order for lithium deposition to continue, Li⁺ in the electrolyte must diffuse through the SEI to meet with electron beneath the SEI, which causes compressive stress to build up in the lithium metal, and tensile stress to build up in the SEI layer on top. If the SEI layer is brittle and cannot plastically stretch, then inevitably it will fracture mechanically at some point (Fig. 3H) (1, 46), after which the lithium whisker can be squeezed out from the fumarole to relax the compressive stress via creep deformation. The same stress-relaxation causes Sn whisker formation in microelectronic solders. This will greatly increase the surface area. Also, the slender whisker geometry, as shown in the in situ TEM observations (1), is highly irreversible, since upon Li stripping it tends to narrow and neck first at the root due to younger/thinner SEI and lower impedance at root, causing loss of electrical connection to the rest of the whisker ("dead lithium"), and/or simply mechanically break off at the stem to become "lithium flotsam" (1). For these reasons, the suppression of whisker formation due to ductility of SEI formed in HFF electrolyte could be key for the high reversibility of LMA. It is already known that alkali halides including LiF are ductile in tension at room temperature and nonaqueous condition (34). Compared with Li₂CO₃, LiF has higher surface energy, which makes brittle fracture more difficult according to the Griffith fracture criterion. Meanwhile, LiF has a very small lattice constant among halides, and therefore Burgers vector, which allows easy plastic deformation. Thus, LiF generated by the decomposition of HFF electrolyte is good at suppressing morphological instabilities. Equiaxed Li particles without a preferential growth direction (Fig. 3G) are a positive trait against porosity growth (47, 48).

Cathode-side issues include compatibility with LNMO, oxidative stability of electrolyte, as well as corrosion of Al current collector. Highly concentrated electrolytes are typically beneficial with respect to the oxidation of solvent and Al corrosion



Fig. 3. Surface chemical analysis of cycled LMA (10 cycles at 0.5 mA, 1 h) in FF electrolyte (*A*–*C*). (*A*) XPS spectra of C, F, and O before and after Ar ion sputtering. Depth profiles with atomic concentration ratio (*B*) and with the intensity of SEI components (LiF, Li₂O, and Li₂CO₃) (C). Morphologies of Li deposition on Cu foil in different electrolytes [1 m LiTFSI in PC (*D*), 1 m LiFSI in PC (*E*), 1 m LiFSI in FEC (*F*), and 7 m LiFSI in FEC (*G*)]. The Li deposition current density is 0.5 mA/cm² and the deposited capacity is 1 mAh/cm². (*H*) Schematic diagram of corresponding Li growth mechanism in different electrolytes.

(17, 18, 22). Linear sweep voltammetry (LSV) with Al mesh as the working electrode (Fig. 4A) shows that high salt concentration is very effective in expanding the electrochemical stability window and suppressing Al corrosion. The onset of oxidation in HFF electrolyte was pushed to well above 5 V and no peak corresponding to Al corrosion occurs in the range of 3.5~5.5 V. The oxidation of electrolyte prefers to take place on oxygen with electron lone pairs, like the O=S bond in anion FSI and C=O bond in FEC. High concentration creates extensive Li cation coordination, resulting in enhanced stability of the electron lone pair of anion and solvent (18). In HFF, the minimal distance between solvent molecules and Al current collector should be increased due to high salt concentration and solvent surrounded by salt rather than the traditional solvation shell structure, resulting in lower electron tunneling current to the solvent. In addition, LiF formation on the cathode electrode confirmed by F_{1s} and Li_{1s} XPS spectra (SI Appendix, Fig. S9), which has a large bandgap (13.6 eV) and therefore a fast tunneling decay rate, is also favorable for Al anticorrosion and electrolyte stabilization (Fig. 4B) (19). Fig. 4A (Inset) displays their first charge-discharge profiles on active LiNMO electrode. For 1 m FF electrolyte, abnormal charge-discharge plateau, excessive charge capacity, and huge irreversible capacity loss signify oxidative decomposition of electrolyte before the delithiation of LiNi_{0.5}Mn_{1.5}O₄. But, in HFF (7 m), the batteries presented the high first discharge capacity of 123.8 mAh/g (LNMO) with CE of 92.78% and the superior cycle stability with the capacity retention of 94.26% after 150 cycles. Such capacities are comparable with the commercial carbonate-based electrolyte (SE: 1.0 M $LiPF_6$ in EC/DEC/DMC = 1:1:1 by weight, purchased from BASF) (Fig. 4C and SI Appendix, Fig. S10) with superabundant lithium. The charge-discharge polarization of the former does not obviously enlarge compared with the latter thanks to the higher t_{+} in HFF, offsetting the relatively lower ionic conductivity of HFF electrolyte (1.25 mS/cm at 25 °C) (SI Appendix, Fig. S11) than commercial carbonate-based electrolyte (8~9 mS/cm at 25 °C). For comparison, identically concentrated carbonate electrolyte (7 m LiFSI in 1 L DMC) is also evaluated (SI Appendix, Fig. S12B), but is found to

lead to serious Al corrosion once the potential is above 4.7 V, consistent with previous report (17). If the concentration is increased



Fig. 4. Oxidation of HFF liquid electrolyte and its compatibility with the LiNi_{0.5}Mn_{1.5}O₄ cathode. (A) Concentration-dependent oxidation potential by LSV in three-electrode device (work electrode: AI mesh, counter- and reference electrodes: Li foil, scanning rate: 10 mV/s). (*Inset*) First charge–discharge profile of LiNi_{0.5}Mn_{1.5}O₄ in 1 m FF and 7 m HFF. (B) AI corrosion in 1 m FF and 7 m HFF at the constant current (0.5 mA) charge to 5 V. Optical microscopy images (OMIs) of (B, 1) fresh AI foil, (B, 2) OMIs of AI foil in 1 m FF electrolyte after charging 1 h at 0.5 mA, and (B, 3) OMIs of AI foil in 7 m HFF full cell with only 1.4× excess lithium. For reference, half-cell results using standard "SE" electrolyte (SE: 1.0 M LiPF₆ in EC/DEC/DMC = 1:1:1 by weight ratio) and highly concentrated DMC electrolyte (LiFSI: DMC = 1:1.1 by molar ratio) are also displayed, with ~100× excess lithium. The constant current of 0.5 mA is applied in all cells, corresponding to the rate of 0.36 C based on the theoretical capacity of LiNi_{0.5}Mn_{1.5}O₄ cathode (148 mAh/g).



Fig. 5. Performance of LiNi_{0.5}Mn_{1.5}O₄/HFF or SE/Li system in full cell, where the Li mole ratio of cathode to anode is set up to 1 (1.43 mAh): 1.40 (2 mAh) in full cell. The initial Li anode (2 mAh) is prepared by depositing Li on Cu foil at a constant current of 0.05 mA for 40 h. (A) Cycle life and CE. The constant current of 0.5 mA is applied in full cell, corresponding to the rate of 0.36 C based on the theoretical capacity of cathode and the current density of 0.44 mA/cm² based on the current collect area of Cu foil. (*B*) Rate capability of full cell with HFF electrolyte. (C) Estimated output voltage, the real specific capacities of cathodes (*S*/*Appendix*, Table S1), and gravimetric energy densities based on the total electrode mass (cathode + anode) of different electrochemical couples. Black solid square: rechargeable graphite-based commercial LIBs; red and blue designate 5- and 4-V batteries, respectively. Except for the hollow red squares which represent the real energy density our 5-V lithium metal batteries, all of the other energy densities are calculated based on the theoretical capacity of selectrodes.

further to 11 m (LiFSI:DMC = 1:1.1 by molar ratio), the battery shows very low capacity (<50 mAh/g) and much larger polarization due to the kinetic limitation of LiFSI-DMC (Fig. 4*C* and *SI Appendix*, Figs. S10 and S124).

To demonstrate that the LMA with excellent CE actually leads to more competitive RLMB, we constructed full-cell battery with high mass loading LNMO (14.7 mg/cm², 1.83 mAh/cm², diameter 10 mm) as the cathode. Since LNMO already comes with a full portion of cyclable Li (the "baseline" portion), a truly ideal RLMB battery should use just bare Cu current collector (defined as "0× excess" or "Li-free battery") at the beginning. We have constructed and tested such a 0× excess RLMB: because Li have certain solubility in Cu and cyclable Li must also be consumed in SEI formation, the capacity fading of this 5-V Li-free battery is fast in the initial cycling with the capacity retention of 50.8% after 50 cycles (*SI Appendix*, Fig. S13). To demonstrate reasonable cycling, we predeposited some Li on the anode side ("0.5× excess," "1× excess," etc.), but not too much. From the Introduction we see that more than " $3\times$ excess" (e.g., 3×1.83 mAh/cm² worth of Li metal to start with) LMA would mean the RLMB is no longer competitive against LIB. In half-cell tests, Li metal chips (26 mg, 100 mAh, "~ 10^2 × excess") were used as the anode (Fig. 4C), which is far from industrial-use scenarios. We have decided to demonstrate the efficacy of our electrolyte by using no more than " $1.5 \times$ excess", which is a very stringent test for long-term cycling, which if successful, would mean the RLMB can be truly competitive against LIB. In such a parsimonious excess situation (Fig. 5A and SI Appendix, Fig. S14), a small difference in CE could lead to a huge disparity in cycle life. Assuming the cathode is 100% reversible without any capacity fade, the capacity of full cell will fade to zero after 100 cycles if 1% of the original cyclable Li inventory is lost per cycle (CE = 99%) on the LMA. The CE advantage of our FF electrolytes reflects in the limited excess Li anode we can use for long cycling. With commercial carbonate-based electrolytes, the same mass Li anode (2 mAh, 1.77 mAh/cm², diameter 12 mm) by Li deposition on Cu foil sustains less than 10 cycles due to low CE (<80%) (SI Appendix, Fig. S15), but maintains more than 130 cycles in HFF electrolyte. After 130 cycles, our anode exhausts its own 1.4× excess and begins to dip into the original baseline cyclable Li brought by the LNMO, and the full-cell capacity fades faster. The electrochemical performance of full cell at the different rates (0.2 C~0.5 C~1 C~2 C) is shown in Fig. 5B and SI Appendix, Fig. S16. The highest current density based on cathode electrode is above 3.66 mA/cm² at the rate of 2 C, at which point the capacity is still above 70 mAh/g (LNMO). Thus, our 5-V full cell has demonstrated a very good rate capability.

This result demonstrates the unique advantages of our proposed HFF electrolyte in 5-V Li metal full cell which not only has a good compatibility with cathode and wide enough stability window >5 V but also the capability to make the LMA more reversible. HFF is a liquid electrolyte satisfying simultaneously the requirements of a 5-V electrochemical window and >99% Li CE (Table 1). With its utilization, our proposed 5-V lithium metal battery presents much longer cycle life above 130 cycles with the capacity retention of 78% and ensuring an energy density of nearly 600 Wh/kg based on the total electrode masses (Fig. 5C) which is 30+% higher than graphite-based LNMO batteries and 50+% higher than the 4-V commercial graphite-based LIBs (SI Appendix, Tables S3-S6), with parsimonious excess Li (the mole ratio of LNMO/Li equal to 1:1.4) anode and high mass loading LNMO (14.7 mg/cm²) cathode that are close to the industrial requirement. So far, increasing DFC has led to one formulation (LiFSI-FEC), demonstrating the feasibility of 5-V-class lithium metal battery. But, other fluorine-containing salts and fluoride solvents could be explored. This could also extend to high-DFC gel polymer electrolyte or the mixture ionic liquid-FF-based electrolytes for improving the full-cell performance, pushing RLMBs into the realm of practical applications.

Experiment

The electrolytes are prepared by mol-salt in liter-solvent, which were coded by abbreviated concentrations (1 m, 2 m, 7 m, etc.). The 5-V Spinel

Table 1.	Comparison (of electroly	rtes on	5-V RLMBs
	Companyon			

Electrolyte components	Stable window, V	Al anticorrosion	Li CE, %	Fitness-for-service
SE: 1 M LiPF ₆ in DEC-DMC-EC	5	Yes	<80	No
EHC: 4 M LiFSI in DME	<4.5*		>99	No
LFF: 1 m LiFSI in FEC	<4.5	No	>98	No
HFD: 7 m LiFSI in DMC	5	No	>98	No
HFF: 7 m LiFSI in FEC	5	Yes	>99	Yes

*Electrochemical stability of ether-based and carbonate-based highly concentrated electrolyte (EHC and HFD) are evaluated in LiNMO/Li cell (*SI Appendix*, Figs. S12B and S17) which suffers from very serious overcharge and Al corrosion above 4.7 V, respectively.

LiNi_{0.5}Mn_{1.5}O₄ electrodes used in this experiment were produced at the US Department of Energy's (DOE) CAMP (Cell Analysis, Modeling, and Prototyping) Facility, Argonne National Laboratory. Composite electrodes were fabricated by compressing active materials, conductive additive, and binder at weight ratio of 84:8:8 on Al foil (20 μ m). The total mass loading of the coating was 14.7 mg/cm², and the theoretical areal capacity was 1.83 mAh/cm². The cell was assembled in a CR2032-type coin cell with glass fiber separator. More details of the materials, characterizations, and electrochemical measurements are provided in *SI Appendix*.

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Supporting information

Fluorine-donating electrolytes enable highly reversible 5 V Li metal batteries

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Materials. Lithium bis(trifluoromethane sulfonyl) imide (LiN(SO₂CF₃)₂, LiTFSI) (>98%), LiFSI, LiClO₄ and FEC were purchased from Tokyo Chemical Industry, Oakwood Products, Inc. and Sigma-Aldrich and Alfa respectively. All solvents (FEC and PC) were purified by the 4Å molecular sieve before used. The electrolytes are prepared by mol-salt in liter-solvent), which were coded by abbreviated concentrations Lithium bis(trifluoromethane sulfonyl) imide (LiN(SO₂CF₃)₂, LiTFSI) (>98%), LiFSI, LiClO₄ and FEC were purchased from Tokyo Chemical Industry, Oakwood Products, Inc. and Sigma-Aldrich and Alfa respectively. All solvents (FEC and PC) were purified by the 4Å molecular, Inc. and Sigma-Aldrich and Alfa respectively. All solvents (FEC and PC) were purified by the 4Å molecular, Inc. and Sigma-Aldrich and Alfa respectively. All solvents (FEC and PC) were purified by the 4Å molecular sieve before used.

Characterizations. Scanning electron microscopy (SEM) image was taken by Zeiss Merlin Highresolution Scanning electron microscope operating at 5 kV. X-ray photoelectron spectroscopy (XPS, aka ESCA) analysis was performed on Kratos AXIS with high depth resolution (10 nm or less), good elemental sensitivity (0.1 to 0.01 atomic percent), and lateral resolution down to 10 μ m. Ar⁺ etching was conducted at an argon partial pressure of <10⁻⁸ Torr. All the samples were recovered from 2032 coin cell configuration after electrochemical cycling. The samples were washed by DME three times and then dried under vacuum for two hours before XPS measurement. A portable transfer vessel was used to process samples in glove-box and loaded into the XPS without exposure to air. The NMR diffusion experiments were done with a 400 SB Bruker AVANCE III spectrometer (9.4 T). Selfdiffusion coefficients of FEC and FSI⁻ (¹⁹F NMR), and Li⁺ (⁷Li NMR) were measured at 25°C using a stimulated echo sequence with bipolar pulses . Gradient strength was arrayed (16 values, linear increase, g = 0.45 G/cm) for each experiment. Gradient pulse duration was $\delta/2 = 1.1-4$ ms and diffusion delay was $\Delta = 200-750$ ms.

Electrochemical Measurements. The ionic conductivity was measured with electrochemical impedance spectroscopy (EIS) using Gamry Reference 3000 over a temperature range of 10 to 50 °C. The samples were equilibrated in a thermostated water-bath, and at each set temperature the sample was left standing for at least 1 h before EIS were collected. The conductivity cell constants were predetermined using 0.01M aqueous KCl standard solution at 25 °C. Linear sweep voltammetry (LSV) was applied to determinate the electrochemical stability window at a scanning rate of 10 mV/s using Al mesh as working electrode and Li strip as the counter and the reference electrode, which was carried out using Gamry electrochemical work station. Al mesh were thoroughly cleaned ultrasonically in high purity alcohol, and then washed three times with high purity water and dried before measurement. The diameter of cathode electrode is 10 mm. The Li anode electrodes used in half and full cell are thick Li chip (MTI Corporation) and thin pre-deposited Li on Cu foil ($\phi = 12$ mm), respectively. Pre-deposited Li anode was obtained at a constant current of 0.05 mA for 40 hours. The cell was assembled in CR2032-type coin cell using 5 V Spinel LiNi_{0.5}Mn_{1.5}O₄ cathode, Li metal anode and glass fiber as separator. The cells were cycled galvanostatically on a Land BT2000 battery test system at room temperature.

The definition of Coulombic efficiency (CE). The CE values are defined with the following "cleanslate" procedure: one first pulls out all the Li⁺ one can pull out in a copper-backed anode, making sure there is no cyclable Li reserve (although SEI, which contains non-cyclable Li, can exist physically) on the anode side. One then electrochemically deposit $Q_{\rm re}$ fresh Li⁺ to the anode with $U_{\rm max} \rightarrow U_{\rm min}$, in the form of metallic lithium with varying degree of porosity. Lastly, one pulls $Q_{\rm ox}$ Li⁺ out of the anode with $U_{\rm min} \rightarrow U_{\rm max}$, and compute CE= $Q_{\rm ox}/Q_{\rm re}$.

Electrochemical impedance spectra (EIS) of LMA in HFF electrolyte. The data was collected in symmetric Li/Li cell in intervals of ten hours to characterize the growth of SEI. Fig. S7*B* shows that the charge-transfer resistance semi-circle increased from 50 Ω to 160 Ω with the resting time, indicated continuous SEI growth on lithium metal anode. The increase is asymptotic, so the growth rate of SEI was very fast in the initial stage and then gradually tapered off at the range of 150 ~160 Ω after 80 hours. The definition of Donatable Fluorine Concentration (DFC). Donatable Fluorine Concentration (DFC) is defined straightforwardly as the molar sum of donatable F of salt and solvent molecules in 1-liter electrolyte solution. Considering that our electrolyte preparation by the ratio of salt to solvent with molar (salt) to liter (solvent) and the volume change before and after the mixture, we measured the densities of electrolytes listed in Table S5. Take 1 m LiFSI-FEC for example, the weight ratio of LiFSI to FEC is 187.07 to 1410 (density of FEC: 1.41 g/cc) which are correspond to the weight percentage of

11.7 % and 88.3 % respectively. Thus, 1.51 g/cc should have 0.9455 mmol LiFSI and 12.57 mmol FEC with F contribution number of 2 (LiFSI) and 1 (FEC). Finally, DFC of 1 m LiFSI-FEC is equal to 14.46 (0.9455*2 + 12.57).

The measurement of Ion transference number in LiFSI-FEC system. Ion transference number is the fraction of the total current carried in an electrolyte by a given ion. The cation transference number (t^+) and anion transference number (t^-) , corresponding to the fraction of current carried out by the lithium ions and FSI⁻ ions respectively, were calculated by using following equations.

$$t^{+} = \frac{D_{\rm Li^{+}}}{D_{\rm Li^{+}} + D_{\rm TFSI^{-}}} \tag{1}$$

$$t^{-} = \frac{D_{\rm TFSI^{-}}}{D_{\rm Li^{+}} + D_{\rm TFSI^{-}}}$$
(2)



Fig. S1. The Coulombic efficiency of Li metal anode (**a**) in fluoride based salts (1m LiTFSI and LiFSI) and non-fluoride salt (1 m LiClO₄) dissolved in PC solvent, (**b**) in fluorinated (FEC) and non-fluorinated solvent (PC) contained 1 m LiFSI.



Fig. S2. Coulombic efficiencies (CE) of Li metal anode in different concentrated LiFSI in FEC and its average Coulombic efficiencies <CE> in the first 100 cycles, which is corresponding to Figure 1a and Figure 1c. (a) 1 m, (b) 2 m, (c) 3 m, (d) 4 m, (e) 5 m, (f) 6 m and (g) 7 m.



Fig. S3. The reversibility of Li metal anode in High Concentrated Full Fluoride-based (HFF) electrolytes (7 m LiFSI in FEC). (*A*) The initial Li deposition-dissolution profiles on Cu foil at different current density (0.25 mA/cm², 0.50 mA/cm² and 1.00 mA/cm²), (*B*) and (*C*) the cycle Coulombic efficiencies of Li anode at 0.50 mA/cm² and 1.00 mA/cm².



Fig. S4. The reversibility of Li metal anode in Symmetric Li/Li cell with HCFF electrolyte (7 m LiFSI in



Fig. S5. Full Fluoride-based (HFF) electrolytes (LiFSI-FEC). Cation (Li ion) and anion (FSI⁻) transference numbers and the self-diffusion coefficient ratio of Li⁺/FSI⁻ to FEC at 25 °C.



Fig. S6. XPS spectrum of Lithium anode after 100 cycles in half cell (LiNiMnO4/HFF/Li)



Fig. S7. The impedance of symmetric Li/Li cell with the resting time. (*A*) The impedance spectra of symmetric Li/Li cell in FF electrolyte at different rest times and (*B*) The change of SEI resistance with the increasing of resting time.



Fig. S8. The morphology of Li deposition on Cu foil. (A) Low magnification SEI image, (B) The cross-section view of SEM image.



Fig. S9. XPS spectra of LiNMO electrode in HCFF electrolyte before and after 100 cycles. (*A*) F_{1s} and (*B*) Li_{1s} , (*C*) Manganese element, Mn 2p/5, (*D*) Carbon element, C1s, (*E*) Sulfur element, S2p and (*F*) Oxygen element, O1



Fig. S10. The galvanostatic charge-discharge profiles of LiNi_{0.5}Mn_{1.5}O₄/HCFF electrolyte, LiFSI:DMC=1.1.1 by molar and SE/Li system in half cell, where the Li mole ratio of cathode to anode is above 1:100.



Fig. S11. Arrhenius plots of Lithium ion conductivity (σ) of LiFSI-FEC system in temperature range of 10 °C ~ 50 °C.



Fig. S12. The galvanostatic charge-discharge profiles of $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O4}/\text{Li}$ system in half cell, where the Li mole ratio of cathode to anode is above 1:100. (*A*) HFC: LiFSI : DMC = 1:1.1 by molar ratio, (*B*) 7 m LiFSI in DMC.



Fig. S13. The electrochemical performance of 5 V Li free battery constructed on LiNMO/HFF/Cu foil. (*A*) the cyclic life and columbic efficiency, (*B*) the charge-discharge initial profiles $(1^{st} \sim 4^{th})$.



Fig. S14. Galvanostatic charge-discharge profiles of LiNi_{0.5}Mn_{1.5}O₄/HFF or SE /Li system in full cell



Fig. S15. The cycle coulombic efficiencies of Li anode in commercial electrolyte: $1M \text{ LiPF}_6$ in DEC-DMC-EC (BASF). The deposited/dissolved current density is 0.25 mA/cm² with the capacity of 0.5 mAh.



Fig. S16. The rate capability of full cell with HFF electrolyte. (*C*). The charge-discharge profile at different rates (0.2C, 0.5C, 1C and 2C), (*D*) the discharge capacity at the different rates.



Fig. S17. The first charge profile of LiNMO/Li with 4M LiFSI in DME electrolyte

Cathode	Voltage vs Li (V)	Theoretical capacity (mAh/g)	The real capacity
LiFePO ₄	3.4	170	150
LiCoO ₂	3.7	145	145
LiMn2O4	4.0	148	120
LiNi _{0.5} Mn _{1.5} O ₄	4.7	146	130

 Table S1. The capacity and operating voltage of cathodes

Table S2. The capacity and operating voltage of graphite and Li metal anodes

Anode	Voltage vs Li (V)	Theoretical capacity (mAh/g)	The real capacity (mAh/g)
Graphite	0.1	375	360
Li metal	0	3860	3860

Graphite based Li ion batteries	Output Voltage (V)	Theoretical capacity (mAh/g)	The real capacity (mAh/g)	Energy density (Wh/kg)
LiFePO ₄ /G	3.3	170/375	150 /360	349
LiCoO ₂ /G	3.6	145/375	145/360	373
LiMn ₂ O ₄ /G	3.9	148/375	120/360	351
LiNi _{0.5} Mn _{1.5} O ₄ /G	4.6	146/375	130/360	440

Table S3. The energy density calculation of graphite based Li ion batteries

Table S4. The energy density calculation of Li-Free batteries

Li-Free batteries	Output Voltage (V)	Theoretical capacity (mAh/g)	The real capacity (mAh/g)	Energy density (Wh/kg)
LiFePO ₄	3.4	170	150	510
LiCoO ₂	3.7	145	145	536
LiMn ₂ O ₄	4.0	148	120	480
LiNi _{0.5} Mn _{1.5} O ₄	4.7	146	130	611

Electrolyte	Salt (mol)	Solvent (Liter)	Density (g/cc)	DFC
1 m LiClO ₄ -PC	1 mol	1 L	1.24	0
1 m LiTFSI-PC	1 mol	1 L	1.27	0.851
1 m LiFSI-PC	1 mol	1 L	1.26	1.810
1 m LiFSI-FEC	1 mol	1 L	1.51	14.46
2 m LiFSI-FEC	2 mol	1 L	1.56	15.12
3 m LiFSI-FEC	3 mol	1 L	1.58	15.47
4 m LiFSI-FEC	4 mol	1 L	1.60	15.79
5 m LiFSI-FEC	5 mol	1 L	1.61	15.99
6 m LiFSI-FEC	6 mol	1 L	1.66	16.58
7 m LiFSI-FEC	7 mol	1 L	1.68	16.86

 Table S5. DFC of different F donated electrolytes

Table S6. NMR data for LiFSI-FEC electrolytes

Electrolyte mol/ 1L	Self-diffusion coefficient (in m ² /s) at 25°C			Li ion Transference Number	Anion Transference Number
LiFSI-FEC	D _{FEC}	D _{FSI}	D _{Li} ⁺	t _{Li}	t _{FSI}
1m	1.70E-10	1.35E-10	1.02E-10	0.43	0.57
3m	5.48E-11	4.11E-11	3.64E-11	0.47	0.53
5m	1.76E-11	1.25E-11	1.31E-11	0.51	0.49
7m	9.56E-12	6.65E-12	7.53E-12	0.53	0.47